

# Receiving Report

Date: 11/11/30  
 Supplier: THYSON

Batch No: M1 9905  
 Dart P/O: 15519

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☒ No ☐ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection 11/12/01 N/A ☒  
 Work Order                     

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)                      Level 12                     

Production/Admin:                       
 Date: 11/11/30  
 Received/Costing:                       
 Initial:                     

Location

Wednesday, November 30, 2011 11:01:55 AM

All amounts are calculated in domestic currency.

All Vendors	PO ID PO15519	Receipt Dates from 11/30/2011 to 11/30/2011	All Line Item Types
-------------	---------------	---------------------------------------------	---------------------

All Item ID/GL/WOS	All Rec. Employees	All Currencies
--------------------	--------------------	----------------

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID\Vendor Name PO1519	1	VC-COP001	Thyssenkrupp Materials CA Ltd M6061T6B2.000X08. f		11/29/2011 11/30/2011		24.0000	\$44.36	0.0000	0	\$1,064.54
CAD	No		000 6061-T6 BAR 2.00' f X 8.00" 119805		24.0000	DESJ02		\$1,064.54	0.0000	0	
							Total Received Quantity:				24.0000
							Total Qty to Inspect (PO U/M):				0.0000
							Total Reject Quantity:				0.0000
							Total Receipt Value:				\$1,064.54
							Total Balance Due Quantity:				0.0000

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTEES IMMEDIATEMENT.  
ERREURS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT  
MARCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

Page: 1 ...Continued

\* WE STOCK STAINLESS STEEL  
\*\*\*\*\*  
\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*  
CONCORD, ONT. \* 9:00 AM TO 4:00 PM \*\*\*  
\* CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA

\*\*\*\*\*do not charge energy surcharge- backorder  
TOTAL 1 BDL G.W 470 LBS  
\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
ATTN: CHANTAL/LINDA  
\*\* REFERENCED ON IT \*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

Heat Number 20796408  
\*\*\* Chemical Analysis \*\*\*

TOTAL: 1 Tags 2 PCS 453 LBS

=====

Wt LBS	PCS	Quantity	Tag No	Heat Number
453	2	24 FT	13795	20796408

=====

ALUMINUM FLAT BAR 6061-T6511  
2.00" X 8.00" X 144.0000"  
Heat Number 20796408  
Tag No 13795

1) Our Order PEC-394341- 1 Your PO # 15519  
Part #  
Rel # CHANTAL

B I L L O F L A D I N G

MTR

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

Ship Date 29NOV11 at 13:44 From PFV  
No: PEC 711450

L A D I N G

Probill T155555  
Via APEX MOTOR-PEC  
FOB CONCORD  
Rt PREPAID  
Route 0 - 0 Manifest  
Trailer  
Slp TRINA VINCE (905-532-1365)  
Sold To: ( 20115 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

DATE

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Page: 2 . . . . Last

B I L L O F L A D I N G  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Ship From: THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033  
Ship To: DART AEROSPACE ( 1 )  
Ship Date 29Nov11 at 13:44 From PFW  
No: PEC 741450  
B I L L O F L A D I N G  
Via APEX MOTOR-PEC  
FOB CONCORD  
Frt PREPAID  
Route 0 - 0 Manifest  
Vhcle Trailer  
Slp TRINA VINCE (905-532-1365)  
Sold To: ( 20115 )  
DART AEROSPACE

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

**DART** aerospace

**PURCHASE ORDER**  
Purchase Order ID PO15519  
Purchase Order Date 11/23/11  
PO Print Date 11/24/11

Page Number 1 of 1

VC-COP001

Order From :  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL-C/O T27540/PO BOX 4275, POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
905 669 9444		
Vendor Fax	Tax Resale Nbr	
905 738 9033		
Vendor Account Nbr	Terms	
	Net 30	
	CAD	
	Destination-Collect	

Ship To :  
DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FAKED  
CA 11/24

Line Nbr	Reference	Description/	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended
1	M6061T6B2.000X08.000	6061-T6 BAR 2.00" X 8.00"	11/29/11	24.00	Yours ppd	\$44.3560	\$1,064.54

11/14/11

Special Inst: MATERIAL: 6061-T6-  
T651/T6510/T6511/T62 ALUMINUM BAR  
SPEC: QQ-Q-225/8 OR AMS-QQ-A-225/8  
OR AMS4117/4128/4115/4116 OR QQ-A-  
200/8 OR AMS-QQ-A-200/8 OR AMS 4161  
OR ASTM B211 OR ASTM B221

PO Total: \$1,064.54

MATERIAL CERTIFICATION  
READ UPON DELIVERY

Change Nbr: 2  
Change Date: 11/24/11  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

**sapa:**

Sapa Industrial Extrusions  
53 POTTSTOWN STREET  
CRESSONA, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

THYSSENKRUPP MATERIALS NA INC  
4700 BOIS FRANC

ST LAURENT, - H45 1A7

Ship To Customer

THYSSENKRUPP MATERIALS NA INC  
4700 BOIS FRANC

ST LAURENT, QC - H45 1A7

## Certified Inspection Report

Sales Order Number 1100395911	Line No. 3	Customer P/O VIM-612597-003	Cert Number SAP480820	Page 1 of 2
			Cert Creation Date 18-NOV-11	Cert Print Date 18-NOV-11

Quantity Shipped	Date Shipped	Item Description	Specification
1812	18-NOV-11	2.000" T x 8.000" W SUCT 505079	ASTMB221 REV 08 AMS-QQ-A-200/8 REV ASMSE221 REV 09
B/L		144.000 IN LN FIN M-MILL	UDNSA96061 REV
278563		W/F 18.816 F 01 CS 8.2	
Delivery Id		6061/T6511	
4264626		Marking CONTINUOUS;	
Customer Part No.			
2XREP			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

### Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal constituent in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

*William T. Martin, III*

William Martin III  
Tech/Quality Manager

18-NOV-11

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight
G12-PKG1471413	20796408	4	PCS	Gross 912 Net 906
G12-PKG1471455	20796408	4	PCS	Gross 912 Net 906

Composition Limits

Alloy	Si	Mn	P	S	Fe	Cu	Ni	Mg	C	Max	Min	Max	Min	Max	Min
6061	0.40	0.40	0.03	0.03	0.15	0.40	0.15	0.80	0.04	1.20	0.04	0.35	0.25	0.25	0.25



Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRESSONA, PA  
17929-0187

**sapa**

## Certified Inspection Report

Sales Order Number 1100395911	Line No. 3	Customer P/O VIM-612297-003	Cert Number SAPAA80820	Page 2 of 2
Signed By:			Cert Creation Date 18-NOV-11	Cert Print Date 18-NOV-11

Alloy		Ti		Bi		Pb		Others Each		Others Total	
Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
---	0.15	---	0.05	---	0.05	---	0.05	---	0.05	---	0.15

### Composition Results

Base/Unit	Si	P	Cu	Mn	Mg	Cr	Zn	Al	Pb	Others Each	Others Total
4025591-US	0.72	0.36	0.33	0.08	0.93	0.09	0.09	0.02	---	---	---
Heat/Cast	Si	P	Cu	Mn	Mg	Cr	Zn	Al	Pb	Others Each	Others Total
4025597-US	0.72	0.36	0.35	0.08	0.92	0.07	0.06	0.02	---	---	---

### Mechanical Property - Test 1 Index

Test Type	UTS - L	UTS - L	YTS - L	EL 40-LONG
UTS	49.8	52.2	45.4	12.7
YTS	48.4	48.4	48.4	13.1

### Cert Notes

Product manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All Alloys Produced at Sapa Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6262 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

Issued in the USA or Other Qualified Countries as Defined by DWARS 225.872.1

Made in USA